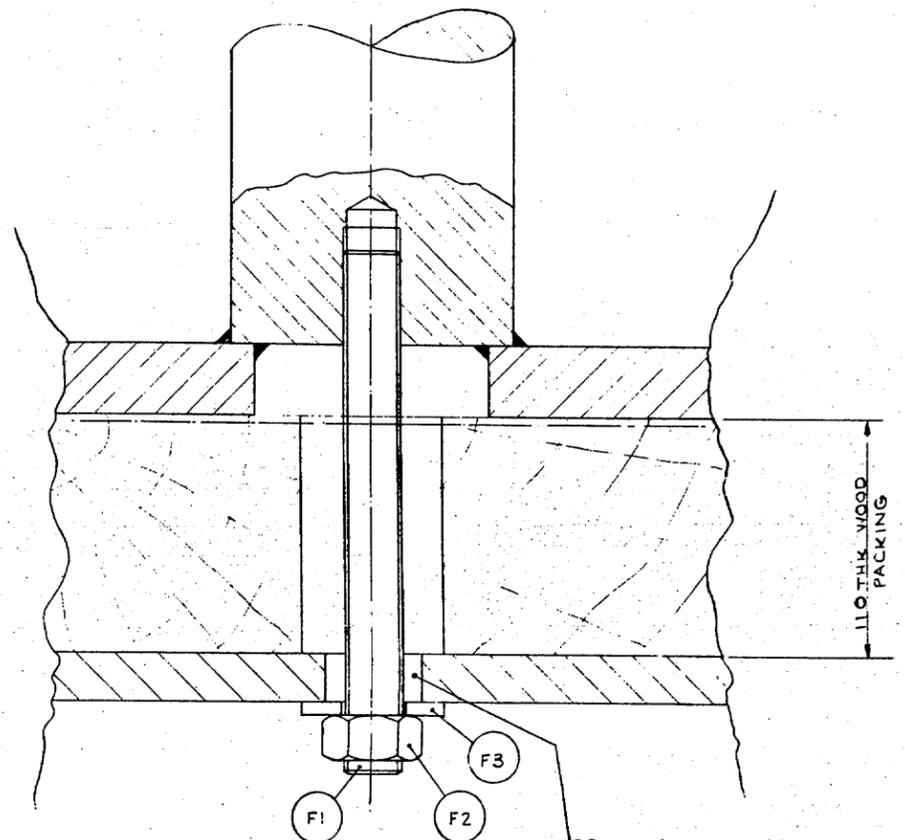


LIFT COUNTERWEIGHT USING  
4x5 TONNE EYE BOLTS (M36x4 THREAD)



SCRAP SECTION ON 'A-A'

HALF VIEW ON CELL WITH COUNTER WEIGHT REMOVED  
HALF VIEW ON CELL WITH COUNTER WEIGHT IN PLACE

**AS BUILT DRAWINGS**  
This drawing shows all changes to the work.

A member of Clarke Chapman and Reynolds Parsons

SURFACE FINISH EQUIVALENTS		SURFACE FINISH SYMBOLS		WELD SYMBOLS TO BS 499 PART 1 1999		FABRICATION TOLERANCES	
FINISH	SYMBOL	SYMBOL	MEANING	SYMBOL	MEANING	TYPE	TOLERANCE
1	2	3	4	5	6	7	8
THIS DRAWING CONFORMS TO B.S. 308		✓ DENOTES NOT NECESSARILY MACHINED		✓ DENOTES MACHINED		DIMENSIONS UP TO 250 ± 20	
						DIMENSIONS FROM 250 TO 2500 ± 30	
						ANGLES ± 1: 800	
						STRAIGHTNESS / FLATNESS 1: 800	

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ALL DIMENSIONS ARE IN MILLIMETRES  
ANGLES =  
SCREW THREADS TO B.S. 3443 PART 2  
MEDIUM FIT  
MACHINED DIA CONCENTRIC TO 0.1 T.I.R.

DATE OF MODIFIED BY	DATE OF MODIFIED BY	FIRST MADE ORG NO.	72764	MATERIAL	
		FIRST ISSUE DATE	2-12-82	FINISH	
		COST ACCOUNT	204	PART NO.	
		TITLE	ASSY. OF DUMMY PRIMARY MIRROR COUNTERWEIGHT		
		DRWING NO.	7C1 204	SCALE	AS SHOWN
		DATE OF MODIFIED BY		ISSUE NO.	1
		DATE OF MODIFIED BY		ISSUE NO.	1
		GRUBB PARSONS NEWCASTLE UPON TYNE NES 2YB		DRAWN BY N. MANN	
		DATE 6-12-82		CHECKED BY	
		APPROVED BY		SCALE	
		TITLE		DRAWING NUMBER	
		ASSY. OF DUMMY PRIMARY MIRROR COUNTERWEIGHT		TCL 204	
		SHEET 1 OF 1		A	